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TITLE: CLOTH USED FOR MANUFACTURE OF MAGNETIC

RECORDING MEDIUM

PUBN-DATE: April 27, 1999

INVENTOR - INFORMATION:

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ABSTRACT:

PROBLEM TO BE SOLVED: To suppress the generation of a crash by specifying rupture strength and tensile elongation, using multifilament for

warp, and

filaments different in thermal shrinkage percentage for both or one of warp and

weft, and forming at least one of the filaments of multifilament of specific

denier formed by splitting composite fiber.

SOLUTION: Cloth for wiping or <u>polishing</u> the substrate surface of a magnetic

recording medium or the like is formed of <u>satin</u>, and longitudinal rupture

strength by a JISL1096 A method is 20 kgf/50 mm or more, and tensile elongation

is 5%/5~kgf/50~mm or less. Multifilament is used for warp, and filaments

different in hot water shrinkage percentage are used for both or one of warp

and weft. At least one of the filaments is combined filament yarn of multifilament of 0.5 denier or less in single yarn size formed by splitting

composite fiber, and a large number of loops with single yarn of fine size

covering the outside are formed on the surface of the cloth. Longitudinal

elongation of the cloth receiving drawing action at the time of wiping or

polishing is therefore reduced so as to maintain abrasive grain holding force

to a free grinding wheel and cushioning performance at the time of pressing abrasive grains.

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Cross used for polishing substrate of magnetic TITLE:

recording

medium - has many loops of fine sized yarns on

its

exterior surface and multifilament forms

filling of cross

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ABSTRACTED-PUB-NO: JP 11114793A

BASIC-ABSTRACT:

NOVELTY - The cross (4,5) are formed with satin weave and multifilament is used

as filling. The tensile strength of satin weave ranges from 5-20 kgf divided

by 50mm. The warp and weft threads of multifilament is made from two different

polymers with different heat shrinking rates. The single yarn size

is 0.5

deniers or less and many loops of fine sized yarn covers exterior surface of

cross. INDUSTRIAL STANDARDS - The tensile strength of $\underline{\text{satin}}$ weave ranges from

5-10 kgf divided by 50mm based on the specification indicated in JISL1096.

USE - Satin made cross is used for texture and varnish processing and for

polishing substrates of magnetic recording medium.

ADVANTAGE - Enables smooth polishing of substrate, imparts required roughness

to surface of substrate without damage and reduces the crash formed on surface

by using $\underline{\text{satin}}$ weave made cross. DESCRIPTION OF DRAWING(S) - The figure shows

polishing condition of substrate using cross. (4,5) Cross.

CHOSEN-DRAWING: Dwg.1/4

TITLE-TERMS: CROSS POLISH SUBSTRATE MAGNETIC RECORD MEDIUM LOOP FINE SIZE YARN

EXTERIOR SURFACE MULTIFILAMENT FORM FILL CROSS

DERWENT-CLASS: P61 T03

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